



Dart Aerospace Ltd.
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D4406-041
Job Sheet 171176-A



Part No: D4406-041

Job Qty: 2 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Large Fab-2 ✓		DYC 18/02/12
150	Large Fab	2 pcs	2/8/18	2/8/18	0.00	6.06	Large Fab 8 ✓		DYC 18/02/12
160	QC	2 pcs	2/8/18	2/8/18	0.00	0.00	QC9		PD 18.02.12
165	QC	2 pcs	2/8/18	2/8/18	0.00	0.00	QC5		PD 18.02.12
170	Small Fab	2 pcs	2/9/18	2/9/18	0.00	0.17	Small Fab-6		✓ AS-DYC FEB 12 2018
180	QC	2 pcs	2/9/18	2/9/18	0.00	0.00	QC5		38
190	Packaging	2 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2 FP002		BEB 18/02/13
200	QC21-SA	2 Ea	2/9/18	2/9/18	0.00	0.00	QC21		DYC 21 FEB 13 2018

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: _____ 2-

Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406 138 741

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: _____ LOCATION : FP002

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	2 Ea (1 ea)	90-Start up Operation	
D4407-041	Bar Weldment	4 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-1 F152284	②	7	0
	D4407-041 S040470	④	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S041000



Fwd Wearplate Assembly

PART NO: D4406 - 041
Original Serial #: S040999
Revision:
Operation:
Change No:

Start up Operation 02/09/18

Job No: 171176 - A

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